

FLEX Linea Sublistop

Technical Data Sheet



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FLEX LINEA SUBLISTOP

With an anti-migration crystalline layer, Flex Linea Subblock prevents the garment dye from discolouring the transfer during heat application. With a non-adhesive static backing, weeding this product is easier and faster for larger prints like sports numbers and names. Not Suitable for fine detail or small lettering.

Composition	PU
Thickness	90 Microns
Carrier	Polyester
Finish	Semi-Matt
Fabrics	Cotton/Polyester/Lycra Blends. Sublimated Polyester

TECHNICAL INFORMATION



Pu



90 microns



Semi-Matt



Std 45°



15mm

CUT

APPLICATION



145°C



12 sec



Medium



Warm Peel

AVAILABILITY



0.5 x 1m
0.5 x 25m

CUTTER SPECIFICATIONS (GUIDELINES ONLY)

Blade	Standard 45°
Offset	0.250
Minimum Text Size Of Cut	15mm
Blade Pressure	
Mimaki 50/70g (Protrusion 0.75mm)	Roland 70/90g

WASHING - 24HRS AFTER APPLICATION



40°C



Do Not Dry Clean



Do Not Tumble Dry

APP TAPE

NOT REQUIRED

Application Instructions

1 CUT

EQUIPMENT/MATERIALS: Cutter

- If using a printer/cutter, ensure to set heaters to OFF.
- Feed vinyl into the cutter with the glue side facing upwards.
- Cut the design in 'mirror/reverse' on the glue side.
- Perform test cuts to ensure proper blade depth when cutting.
- Do not cut through the backing.
- 45° Blade for cutting is preferred for optimum result.
- The backing carrier should only be lightly scored when cutting.

2 WEED

EQUIPMENT/MATERIALS: Weeding tool.

- Weed away excess vinyl, i.e. anything that is not going to be applied to the garment.
- Only the desired vinyl should be left on backing sheet, ready for application.

3 PRESS

EQUIPMENT/MATERIALS: Heat press

- Pre Press Garment for 2-3 Seconds.
- Place transfer on garment in desired position, and heat press according to application guidelines.
- Once pressed, peel away clear carrier from the transfer (as per application guidelines).
- For best results and increased washability: After removing the backing, cover transfer with sheet of silicon/teflon or baking paper and perform a second press for 3-5 seconds.

APPLICATION NOTE:

Guidelines are provided as a recommendation only. They will vary depending on the machine, fabric and environmental conditions.

